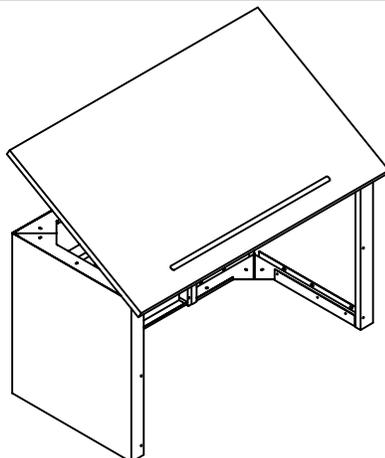


# ASSEMBLY INSTRUCTIONS

## CSII TILT TOP TABLE

CATALOG No:  
C36T  
C42T  
C48T



**NOTE:** Please count and inspect all pieces before disposing of any carton or packing materials.

**COMPONENTS:** When ordering components, specific color and/or size information may be required. Contact a Mayline Customer Service Representative. 1-800-822-8037

REF. #	QTY.	DESCRIPTION	PART No.
1	1	WORK SURFACE	CALL~~**
2	1	MODESTY PANEL	CALL~~**
3	2	LEG	C732**
4	1	FRAME ASSEMBLY	A7669**
5	1	PENCIL STOP	600195

\*\* Denotes Color Code  
~~Denotes Size

### HARDWARE BAG (PART No. A7670) \*for individual part , order that part number

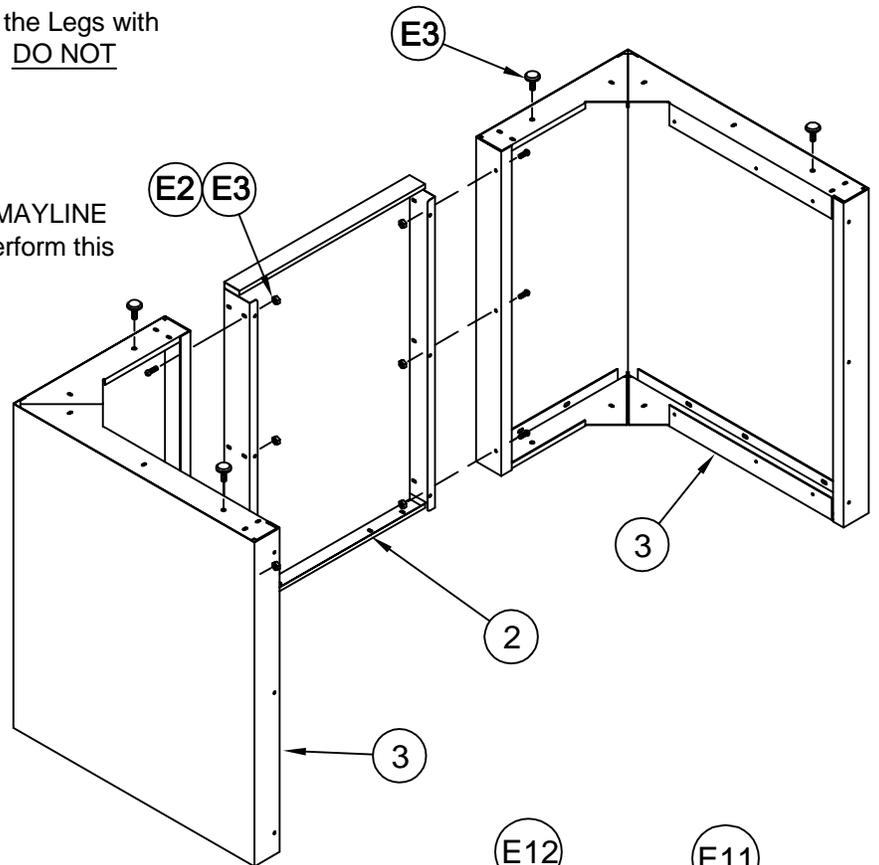
REF. #	QTY	DESCRIPTION	PART No.	REF. #	QTY	DESCRIPTION	PART No.
E1	10	#10 x 3/4 SCREW	X11*	E7	2	LOWER HINGE	B195*
E2	6	#10-24 x 3/8 SCREW	X147*	E8	2	RUBBER BUMPER	D37*
E3	6	#10-24 KEPS NUT	T2*	E9	1	RIVET	R25*
E4	4	GLIDE	Q630*	E10	1	CAP	F10*
E5	10	#10-32 x 1/2 SCREW	X204*	E11	2	LIFT ASSEMBLY	V120A*
E6	2	UPPER HINGE	B194*	E12	4	#10-32 x 1/2 FLAT HEAD SCREW	X191*



1. Place the Legs (3) on a clean surface. Position the Modesty Panel (2) between the two Legs with the four slots toward the floor. Attach the Modesty panel to the Legs with three Screws (E2) and three KEPS Nuts (E3). DO NOT TIGHTEN the screws at this time.

2. Install two Glides (E4) per Leg.

3. Turn the assembly to an upright position. MAYLINE recommends that a minimum of two people perform this task.

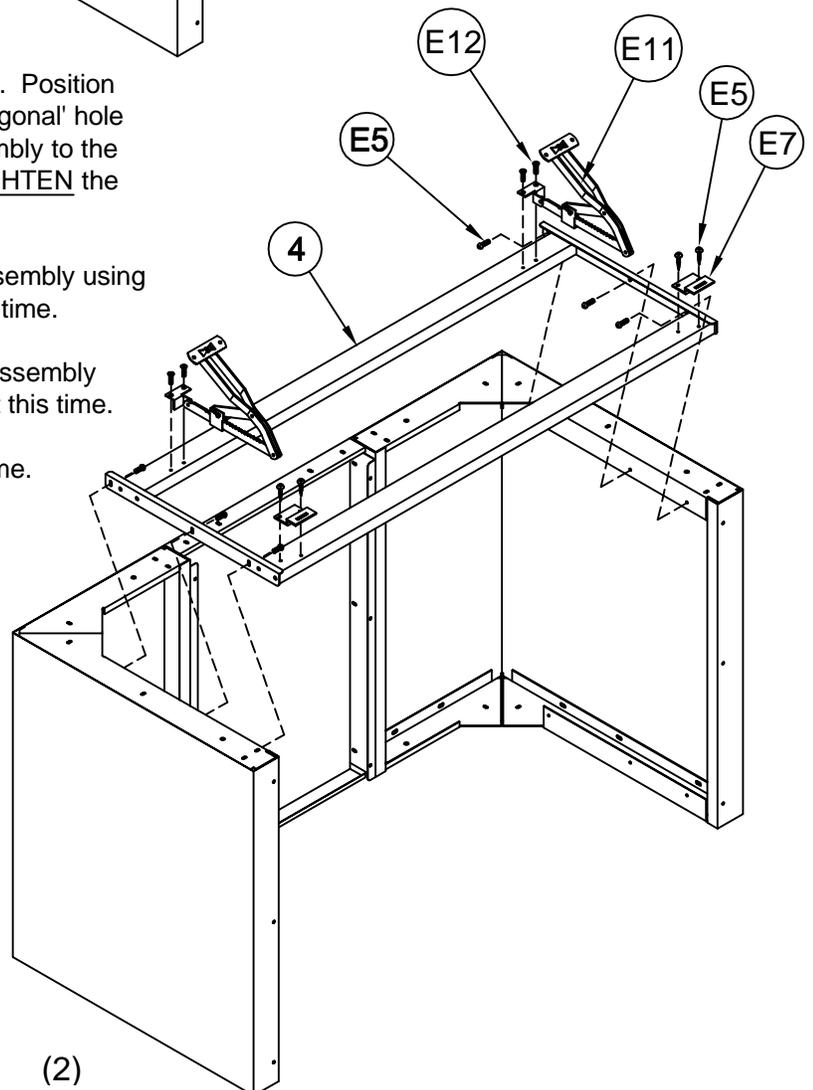


4. Install the Frame Assembly (4) between the Legs. Position the Frame with all of the holes 'UP', locating the 'Diagonal' hole pattern toward the FRONT. Attach the Frame Assembly to the Legs with three Screws (E5) per side. DO NOT TIGHTEN the screws at this time.

5. Attach the two Lift Hinges (E11) to the Frame Assembly using two Screws (E12) per Hinge. Tighten screws at this time.

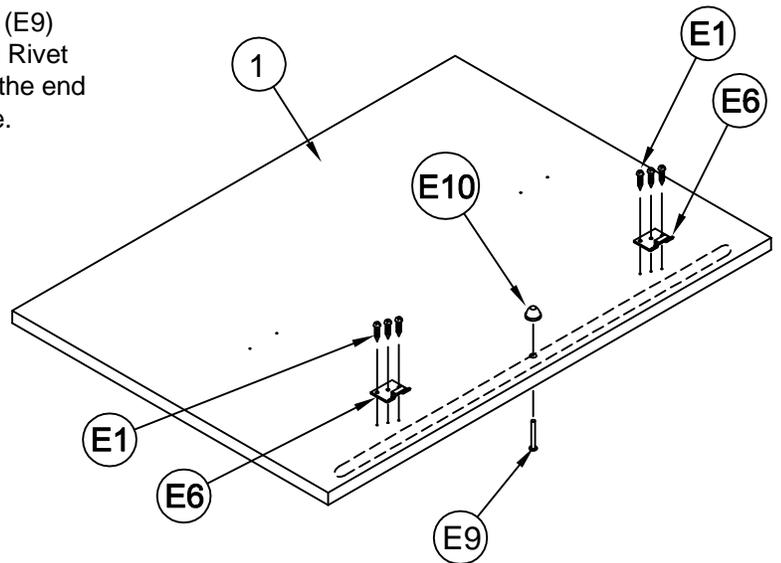
6. Attach the two Lower Hinges (E7) to the Frame Assembly using two Screws (E5) per Hinge. Tighten screws at this time.

7. Tighten all screws in the base assembly at this time.



8. Place the Work Surface (1) face down onto a clean surface. Position the Upper Hinge (E6) with the hinge tab toward the bottom edge. Secure with six Screws (E1).

9. With the Pencil Stop (5) removed, insert the Rivet (E9) into the center hole in the groove. Position it with the Rivet head in the groove and place the Push Nut (E10) on the end of the Rivet that protrudes beyond the bottom surface.



10. To mount the Work Surface to the base, insert the tabs of the Upper Hinges into the slots of the Lower Hinges mounted on the Frame Assembly. Raise the Lift Hinges until the mounting plate holes are aligned with the pre-drilled holes in the Work Surface and secure in place with four Screws (E1).

11. Apply Rubber Bumpers (E8) near the end of the Frame Assembly, farthest from the Hinges.

12. Place the Pencil Stop (5) into the Work Surface groove.

